

Date:  
Jan 01, 2011

## Technical Newsletter

No:  
33



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Subject:

3rd screw added on main cover for Minor, Major, Senior & Sandy

### Dear Distributor,

The main cover (pos 6) & the cover (pos 37) on pump model Minor, Major, Senior & Sandy are modified to fit a third screw when assembling the main cover on the cover.

### Reason for change

Improve the robustness of the pump & improve the sealing of the connection chamber.

### Pumps concerned

Minor 8103.180, 8104.180, 8110.280, 8111.280.

### Time for change

The change is implemented from January 2011 from serial number -1110001.  
(for example 8103.180-1110001)

### Spare parts

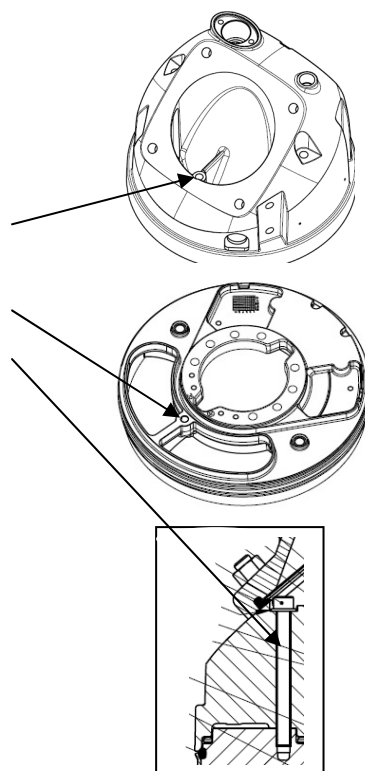
New Part numbers

Denomination	Part number
Main cover (pos 6)	51 606 00
Main cover for level regulator (pos 6)	51 606 01
Cover (pos 37)	51 605 00
Screw M8x90	410736
Washer	5002138

Replaced (obsolete) Part numbers

Denomination	Part number
Main cover (pos 6)	<del>50 838 00</del>
Main cover for level regulator (pos 6)	<del>50 838 01</del>
Cover (pos 37)	<del>50 947 00</del>

Spare part lists will be updated ASAP.



### Interchangeability

The new main covers & covers have full Interchangeability with the replaced parts and will fit on earlier produced pumps, but the 3<sup>rd</sup> screw will then not be used.

Yours sincerely,

*Jonas Bladh*

Technical Support