

# GRINDEX Information

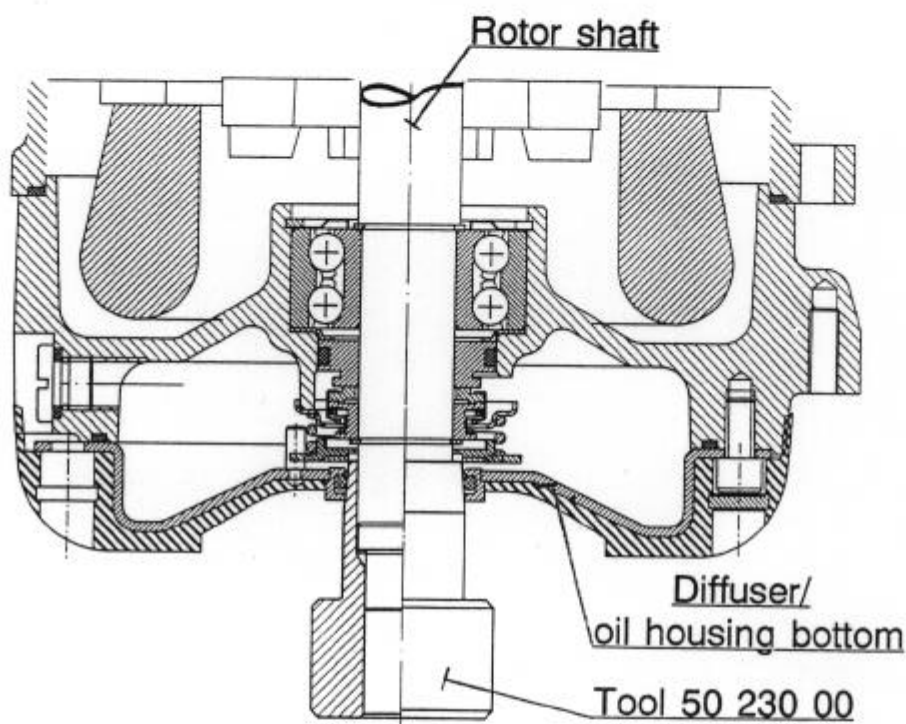
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TECHNICAL BULLETIN

TB 04

Insert the sleeve as shown on the below sketch and reassemble the diffuser/oil housing bottom to the motor unit. Fit the screws and tighten them securely. When ordering the service tool, quote part number 50 230 00. The tool is made of normal carbon steel.

Encl: Sketch how to use the centralizer sleeve.



From: Sören Eriksson, Technical Service Manager

Subject: SERVICE TOOL 50 230 00, A CENTRALIZER SLEEVE

Technical category: Miscellaneous

Pumps concerned: All GRINDEX models except MAXI

Upper diffuser and/or oil housing bottom and rotor shaft must always be perfectly centered to each other.

To make this work easier we recommend using the new service tool. How to use it:

